

A

B

C

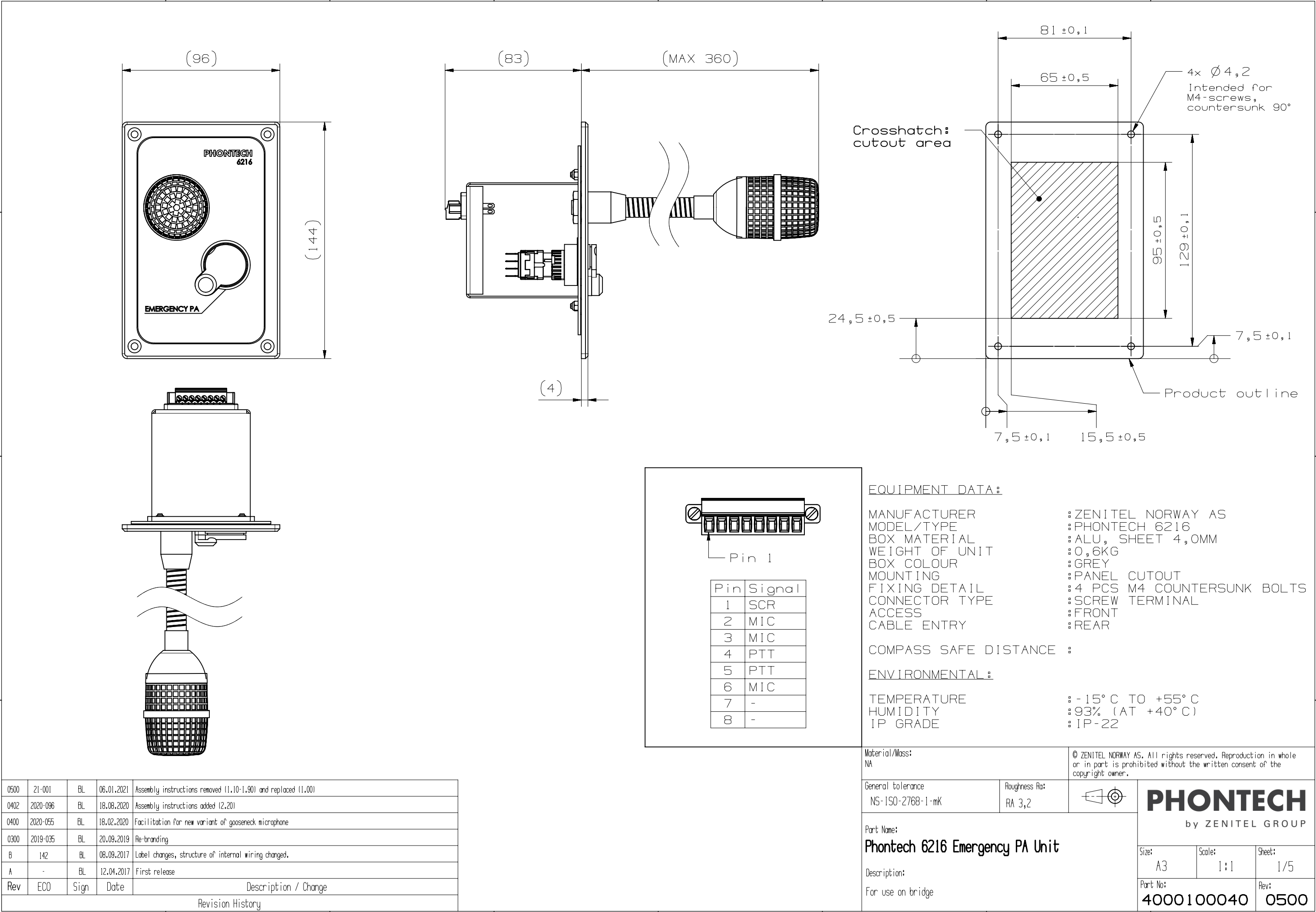
D

A

B

C

D



1

2

3

4

5

6

7

8

A

B

C

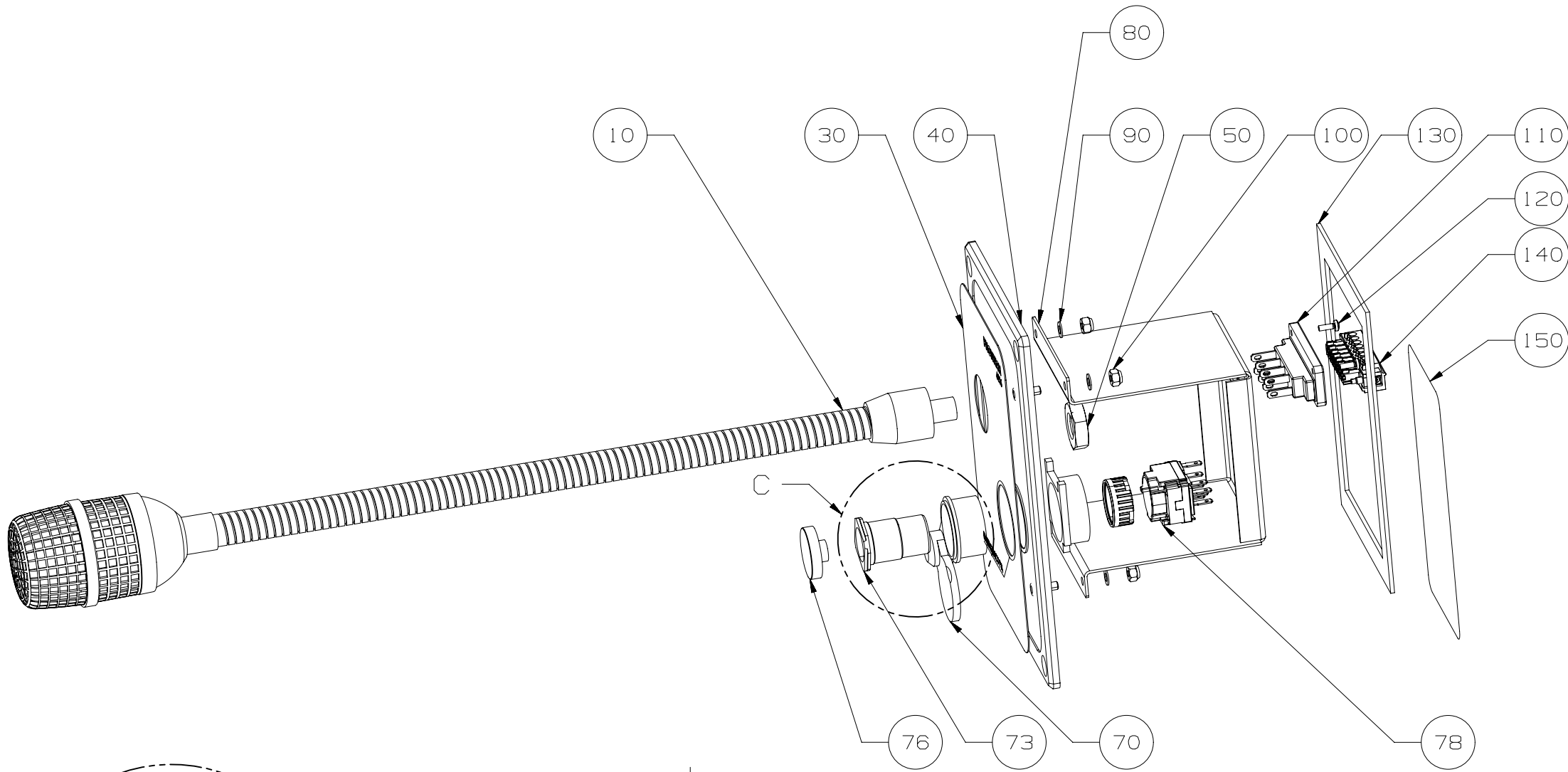
D

A

B

C

D



DETAIL C  
SCALE 1:1

VIEW D

### MOUNTING PROCEDURE

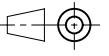
0.10 USE DOW CORNING 7091 BLACK,  
PART NUMBER 4000097634

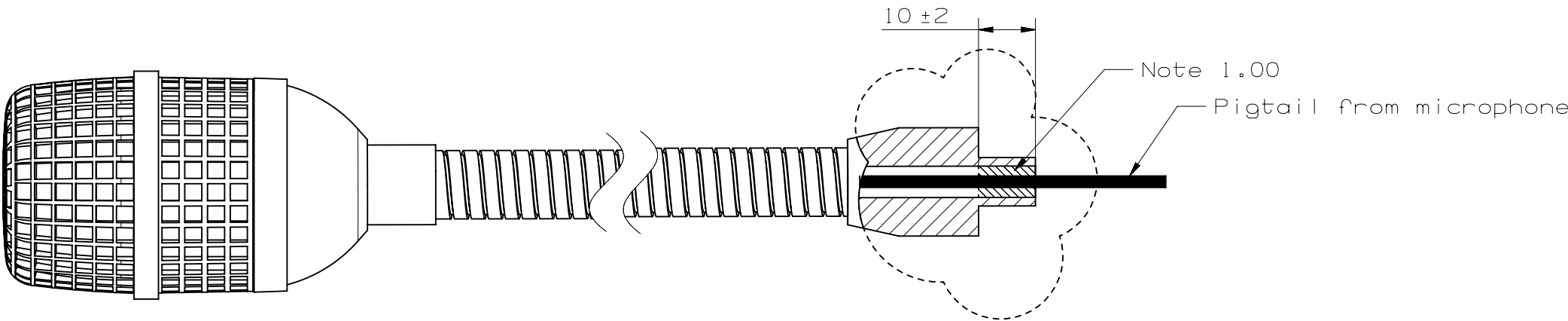
### Notes:

1. Detail D show item 70 head on.
2. Use DOW CORNING 7091 BLACK,  
part number 4000097634

160	4000100478	1
150	MGMRK28600	1
140	4000100102	1
130	4000100042	1
120	4000100077	2
110	4000100101	1
100	4000080311	4
90	4000083530	4
80	4000100051	1
78	4000100240	1
76	4000100242	1
73	4000100241	1
70	4000100239	1
50	4000081190	1
40	4000100041	1
30	4000100043	1
10	4000015586	1
PC NO	PART NO	QTY
DRAWING PARTS LIST		

0500	21-001	BL	06.01.2021	Assembly instructions removed (1.10-1.90) and replaced (1.00)
0402	2020-096	BL	18.08.2020	Assembly instructions added (2.20)
0400	2020-055	BL	18.02.2020	Facilitation for new variant of gooseneck microphone
0300	2019-035	BL	20.08.2019	Re-branding
B	142	BL	08.09.2017	Label changes, structure of internal wiring changed.
A	-	BL	12.04.2017	First release
Rev	ECO	Sign	Date	Description / Change
Revision History				

Material/Mass: NA		© ZENITEL NORWAY AS. All rights reserved. Reproduction in whole or in part is prohibited without the written consent of the copyright owner.		
General tolerance NS-ISO-2768-1-mK	Roughness Ra: RA 3,2			
Part Name: <b>Phontech 6216 Emergency PA Unit</b>		<b>PHONTECH</b> by ZENITEL GROUP		
Description: For use on bridge		Size: A3	Scale: 1:1	Sheet: 2/5
		Part No: <b>4000100040</b>	Rev: <b>0500</b>	



MOUNTING PROCEDURE

1.00 SEAL CROSSHATCHED AREA FULLY  
WITH DOW CORNING 7091

Notes:

1. Use DOW CORNING 7091 BLACK,  
PART NUMBER 4000097634.
2. Visual appearance of microphone may differ  
from this drawing.

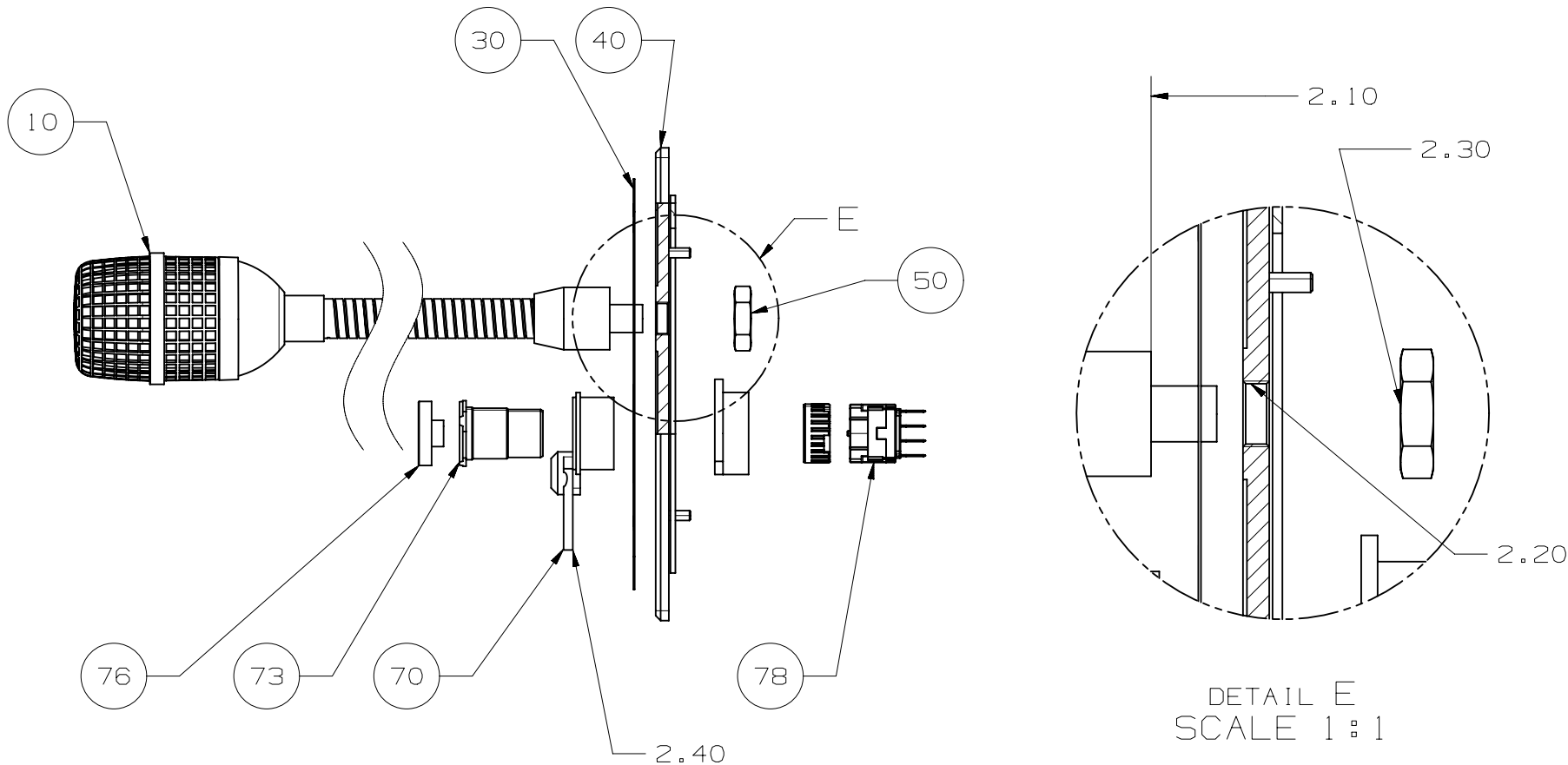
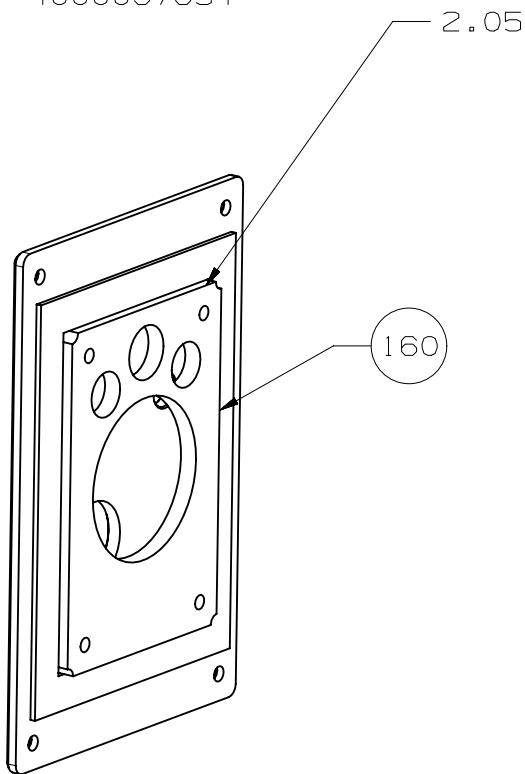
0500	21-001	BL	06.01.2021	Assembly instructions removed (1.10-1.90) and replaced (1.00)
0402	2020-096	BL	18.08.2020	Assembly instructions added (2.20)
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Rev	ECO	Sign	Date	Description / Change
Revision History				

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General tolerance NS-ISO-2768-1-mK	Roughness Ra: RA 3,2		<b>PHONTECH</b> by ZENITEL GROUP	
Part Name: <b>Phontech 6216 Emergency PA Unit</b>				
Description: For use on bridge		Size: A3	Scale: 1:1	Sheet: 3/5
		Part No: <b>4000100040</b>		Rev: <b>0500</b>

MOUNTING PROCEDURE

- 2.05 USE 4000100478 MOUNTING JIG TO MARK OUT GUIDING LINES FOR PC. NO. 130.
- 2.10 APPLY LOCTITE 5188 (IN-PLACE GASKETING) ACCORDING TO MANUF. INSTRUCTIONS ON THIS FACE (SEE DETAIL E) BEFORE THIGHTENING GOOSENECK IN PLACE.
- 2.20 APPLY LOCTITE 577 (THREAD SEALING) BEFORE ACCORDING TO MANUF. INSTRUCTIONS ON THIS FACE (SEE DETAIL E) BEFORE THIGHTENING GOOSENECK IN PLACE.
- 2.30 APPLY LOCTITE 243 (THREAD LOCKING) BEFORE TIGHTENING NUT TO GOOSENECK.
- 2.40 OPEN BUTTON COVER, INSERT BUTTON AND USE ATTACHED NUT TO SECURE ITEMS IN PLACE.
- 2.50 APPLY LOCTITE 243 BEFORE TIGHTENING

Notes:  
1. Use DOW CORNING 7091 BLACK, part number 4000097634

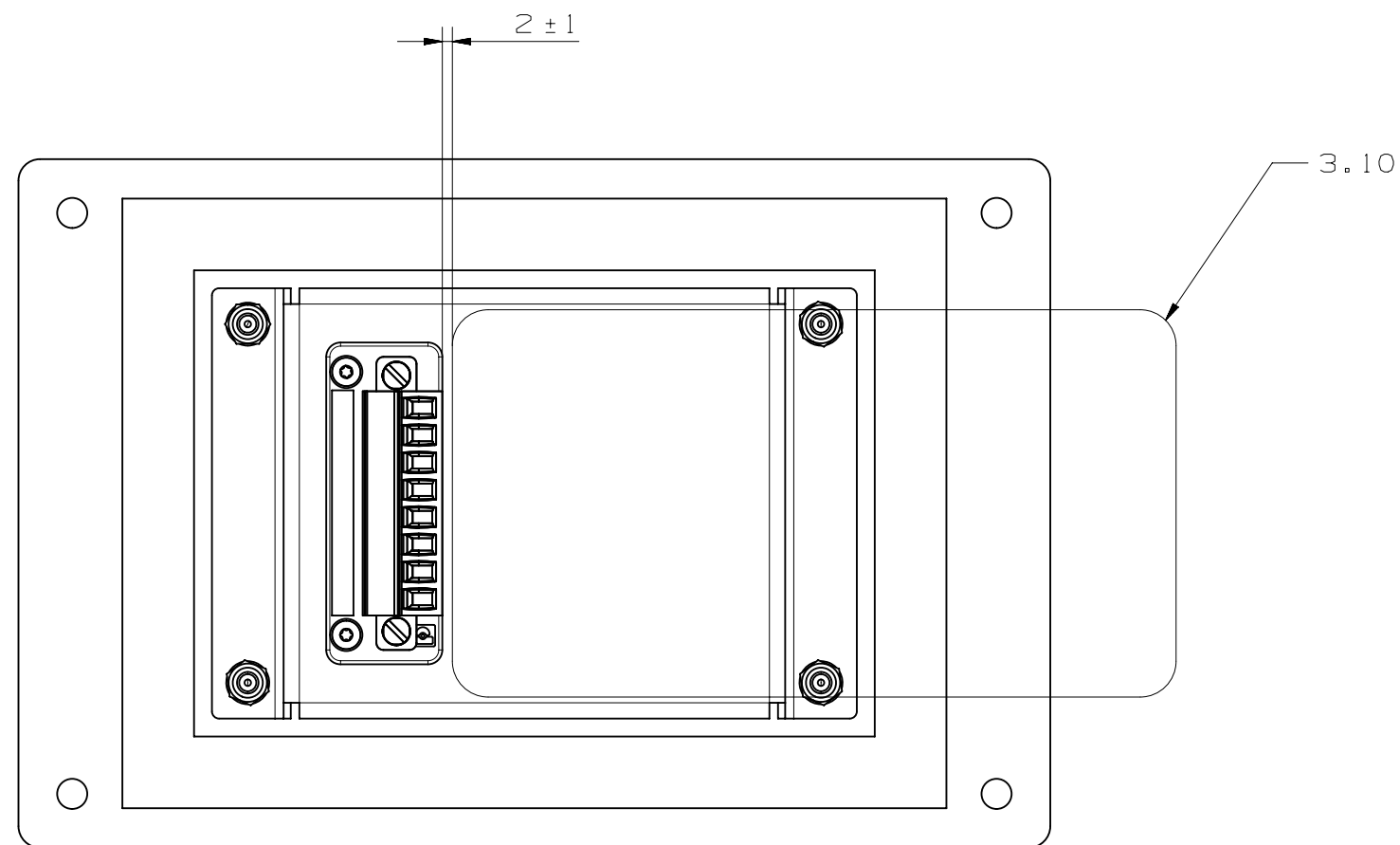


DETAIL E  
SCALE 1:1

160	4000100478	1
150	MGMRK28600	1
140	4000100102	1
130	4000100042	1
120	4000100077	2
110	4000100101	1
100	4000080311	4
90	4000083530	4
80	4000100051	1
78	4000100240	1
76	4000100242	1
73	4000100241	1
70	4000100239	1
50	4000081190	1
40	4000100041	1
30	4000100043	1
10	4000015586	1
PC NO	PART NO	QTY
DRAWING PARTS LIST		

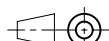
0500	21-001	BL	06.01.2021	Assembly instructions removed (1.10-1.90) and replaced (1.00)
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Rev	ECO	Sign	Date	Description / Change
Revision History				

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General tolerance NS-ISO-2768-1-mK		Roughness Ra: RA 3,2		
Part Name: <b>Phontech 6216 Emergency PA Unit</b>			<b>PHONTECH</b> by ZENITEL GROUP	
Description: For use on bridge		Size: A3	Scale: 1:1	Sheet: 4/5
Part No: <b>4000100040</b>			Rev: <b>0500</b>	



## MOUNTING PROCEDURE

3.10 FOLD PC. 150 AROUND TWO FACES OF PC. 80

Material/Mass: NA		© ZENITEL NORWAY AS. All rights reserved. Reproduction in whole or in part is prohibited without the written consent of the copyright owner.	
General tolerance NS-ISO-2768-1-mK	Roughness Ra: RA 3,2		
Part Name: <b>Phontech 6216 Emergency PA Unit</b>		<b>PHONTECH</b> by ZENITEL GROUP	
		Size: A3	Scale: 1:1
		Sheet: 5/5	
Description: For use on bridge		Part No: <b>4000100040</b>	Rev: <b>0500</b>

0500	21-001	BL	06.01.2021	Assembly instructions removed (1.10-1.90) and replaced (1.00)
0402	2020-096	BL	18.08.2020	Assembly instructions added (2,20)
0400	2020-055	BL	18.02.2020	Facilitation for new variant of gooseneck microphone
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Revision History				